

# History of Pizza



The history of pizza begins in antiquity, when various ancient cultures produced basic flatbreads with several toppings.

A precursor of pizza was probably the focaccia, a flat bread known to the Romans as panis focacius, to which toppings were then added. (1) Modern pizza evolved from similar flatbread dishes in Naples, Italy, in the 18th or early 19th century. (2)

The word pizza was first documented in A.D. 997 in Gaeta (3) and successively in different parts of Central and Southern Italy. Pizza was mainly eaten in Italy and by emigrants from there. This changed after World War II when Allied troops stationed in Italy came to enjoy pizza along with other Italian foods.

The first United States pizzeria — G. Lombardi's — was opened in 1905 by Gennaro Lombardi at 53 1/2 Spring Street in New York City. It is still open today using its original oven, although it has changed location.



Today, pizza is one of the most popular foods in the United States and, indeed, around the world.



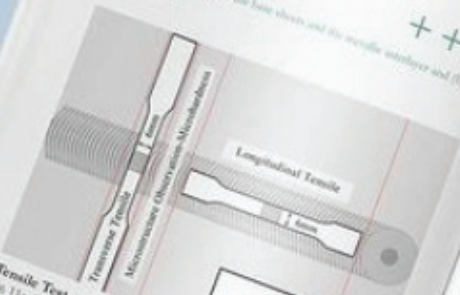
## ChairLounge

*Add this magnificent Electric Glass gold Chair to your home for a modern feel. Its seat design is strong and reliable and it will match most decor styles. This will easily become an instant favorite.*



**Fig. 2**

Schematic illustration of the base sheets and the metallic interlayer and (b) the weld fusion.



**Tensile Test**

Fig. 11a shows the stress-strain curves obtained from the longitudinal tensile tests for the welds with and without interlayer.

**Conclusion**

The joint efficiency was ~60%. Inclusion of the brass interlayer at the joint zone increased the joint efficiency up to ~70%.

**Extraction of the test samples from the welded specimen**

Due to high strength to weight ratio as well as the appropriate chemical and physical properties, aluminum and its alloys are widely used in various industrial applications.

**01** similar and dissimilar joining of aluminum alloys is inevitable.

One of the most important concerns in welding of the aluminum alloys is softening of the weld metal compared to the wrought and/or heat treated base metal.

**02** Stress curves UTS obtained from the longitudinal tensile tests.

12 Stereographs from the transverse tensile samples: (a) without interlayer, (b) zinc interlayer, (c) copper interlayer and (d) brass interlayer.

Inclusion of the interlayers generally changed the fracture location from the advancing side towards the retreating side during the transverse tensile test due to the formation of a composite structure and increase in the strength of the advancing side.



FESEM images from the fracture surface of the longitudinal tensile samples: (a) and (b) secondary electron (SE) images of the sample without interlayer.

(c) and (d) images of the sample with zinc interlayer, (e) and (f) back scattered electron (BSE) images and (g) SE image of the sample with copper interlayer show separation between Cu particle and Al base metal.



## Modern Interior Design

### 10 Best Tips for Creating Beautiful Interiors

There is simplicity in modern interior design that has given it everlasting relevance. Modern interiors have clean lines and are without fuss, yet they can be comfortable and cozy. A modernist aesthetic is not limited to a specific style since post-war era modern furniture is created in many houses with different style nuances.



1) **Modernist Art**  
Modernist artists rejected the traditional academic view of realism and decided to create a more expressive approach to volume, color, and solid form instead.

2) **Neutral Walls**  
After the end of the Victorian years of the modernist movement, the modernist moved to the colors of neutral.

Modernism started in the late 19th century, reaching its height during the 1930s when after it slowly declined with movements like Post-Modernism taking shape. However, a stream of modernist artists continued to exist. Especially in architecture, modernist design elements form the basis of many contemporary houses.

Tip: It's important to know that your style

can be a combination of two or more styles. Taking interior design style queries like this one or providing inspiration photos can help designers really appreciate the client's aesthetic because the client's style has no name!

"Form follows function" is one of the principles that govern modernist design. The need to simplify

forms originated from the rapid growing cities that required an alternative to traditional construction. A form-free approach incorporated new materials like reinforced concrete and steel for building structures. As a result, houses could have large windows, flat roofs, and round doors. The use of new materials meant that the height of structures could reach far



## The Turning Point

My mother use to always tell me that "you can run but you can't hide". She always felt that I had a calling on my life and that as long as I did not live right then things would not go right for me. I always had my mother, father, sister, etc. to talk to about things that bothered me or even things that I needed closure on and they were able to help me out a great deal. My sister ended up passing away on March 9, 2014 followed by my mother on November 23, 2014 and my dad on January 2, 2016. I experienced so many other losses during that span of time and certainly after. I went through a period of deep depression and really feeling like I had no one to talk to or turn to for help.

BEST GOT EVER



2014/01/01

CHAPTER 1

## CHAPTER 1

**H**ow did I find myself in this dangerous situation? Because I could see a cool \$100,000. It was a bet that I could ride homeback from Los Angeles to Miami within a four-month timeframe. Was there an easy way to earn it with the odds I'd accepted? 'Should better believe! I knew exactly how I'd win and where the money would be spent. All of it.

I have never backed off from a fight, a contest, or a challenge. This one I figured, would be the biggest and most important of my 25-year career. I never had undertaken a mission that could affect the lives of handicapped and retarded children in South Korea. It was a country I knew well after competing there in martial arts in 1973, living there from May 1978 to April 1979, and again two years later. While in South Korea, the mecca of martial arts, I also trained for the 1980 Olympic Games in a Judo and Taekwondo Dojo restaurant with a scholarship to the Judo College, Yu Deok.

During my third visit I met Mrs. Shin Chung-yeon, the diminutive, soft-spoken mother of a retarded child who had taken in other handicapped children, some orphaned, because there were no government or private programs. Her circumstances were similar to the situation my fans.



CHAPTER  
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To those that have passed on that I hold dear to my heart and who will always occupy my soul. You will live on through me, your legacy will never be forgotten. To the other "Chosen Few",  
Lavelle Jones, Angela Jones, Richard Jones, Shontia Jones, Valentine Jones, Vincent Jones and Yvonne Jones, may this

book be the foundation on which we build upon. Most importantly, I would like to thank the Lord God for carrying me through. So many people don't you, but I can't live without you! When I should have lost my mind, you have kept me. I have experienced some of the most harshest mental states, circumstances and situations but you brought me out and I will forever live for you. Only what you do for Christ shall last!  
As an unfortunate situation, but honestly, being adopted by my mom and dad was the best thing that had ever happened to me. For all of the children that had grown up facing the same obstacle that many other children and I have encountered, I have some important words of advice for you.  
Accept the present and be grateful that someone else even wants to deal with you. Let's be real, none of us come from some pretty locked up families, and the people that come along to try to give us some sense of function don't even know what type of dysfunction they may be taking on. I'm going to discuss my younger years, and the time I was being angry at everyone that I could have with someone to school me on what I know now.  
Life is short, and what you do today does affect your tomorrow, but the word mistake is not in the Merriam-Webster Dictionary for no reason. I learned from all of my mistakes growing up which is how I was able to adjust to coming of age. I'm glad I could experience life with brilliant siblings that just so happened to be adopted along with me. Everybody was different and unique.  
A defect-free joint with accommodation of the friction.



## CHAPTER 11

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*ou may have looked at the back cover and thought, "The Few Chosen" instead of "The Chosen Few." Well, just like my book cover, children placed in the system are misunderstood too!*

*If you look at the incubators, the two in the front are three months old and thirteen years old.*

*My parents that raised me legally adopted nine children. The youngest was three months old when placed in their care, which was me, and the oldest was thirteen years old when placed in their care, my brother Lavell.*

*As my good friend Matt once stated, "Older kids are marginalized in the adoption system so it's good to see a thirteen year-old being adopted."*

*I achieved exactly what I wanted when he also told me that the court was thought provoking.*

*The incubators represent the parents that come along to take care of us, nurture us and raise us to become the adults we are today. It is somewhat like a womb that is*

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Chapter 23  
Circus tickets



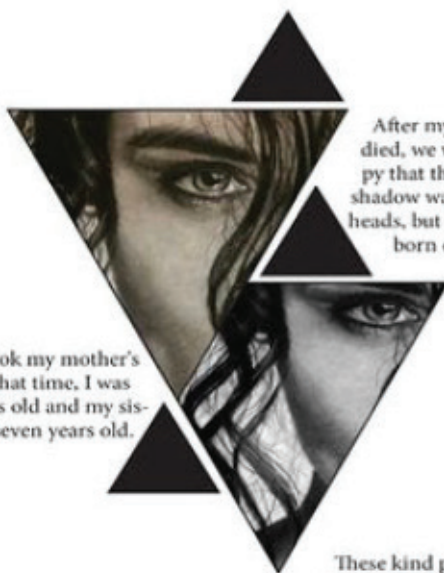
**M**icrostructure of the welds with Cu interlayer (Figs. 6-a and 6-b) was relatively similar to that of the weld with Zn interlayer, i.e. a defect-free joint with the presence of an oriented fine Cu particles fragmented from the Cu interlayer and dispersed inside the aluminum matrix as shown in Figs. 6-c and 6-d. The presence of these unreacted Cu particles may be attributed to the following reasons:

- (i) Fewer diffusion coefficient of Cu in the aluminum in comparison to Zn at the temperature range of aluminum FSW [22].
- (ii) Significantly lower solubility of Cu in the aluminum as compared with the solubility of Zn (Figs. 1-a and 1-b).

Fig. 6-f shows the EDS results from the interface of a Cu particle/aluminum matrix. Two intermetallic phases with the total thickness of ~ 2.5  $\mu\text{m}$  were recognized between the Cu particle and aluminum. The Al:Cu atomic ratio was measured as ~0.47 and ~2.15 at the points of 2 and 3, respectively. Therefore, these phases are the best in agreement with Al<sub>4</sub>Cu<sub>9</sub> and Al<sub>2</sub>Cu intermetallic compounds. The XRD pattern presented in Fig. 2-b confirms the formation of Al<sub>4</sub>Cu<sub>9</sub> in the weld with Cu interlayer. Al<sub>2</sub>Cu was not detected in XRD analysis may be due to low amount of this phase in the stir zone. Formation of the same intermetallic phase was reported in the literature on the dissimilar FSW of Al and Cu sheets

A defect-free joint with accumulation of the reaction products between brass interlayer and the aluminum in the advancing side of the stir zone is shown in Figs. 7-a and 7-b. Moreover, there were no considerable unreacted brass particles in the weld. This claim is confirmed by the XRD results of the weld with brass interlayer in Fig. 5-c, with no evident peak of Cu. Compared to the Cu interlayer, lower melting point of 70Cu/30Zn brass (~200 °C according to Fig. 1-c) may accelerate interdiffusion between the detached brass particles and

# ORPHAN DUST



After my mother died, we were happy that the father's shadow was over our heads, but he was not born either.

Illness took my mother's life. At that time, I was three years old and my sister was seven years old.

These kind parents have made her a very dignified way home.

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One day his teacher Miss Holland asked him what the matter was. He told her that he felt sad but wasn't sure why. She said that she noticed his grades have been slipping and that he hasn't been himself. She told Timmy that she would give his mummy a call to explain what was going on and tell her about someone who might help Timmy with some of the things he is experiencing.

The next day, Timmy's mummy took him to a big office building close to her work, where they waited in a waiting room for a lady to call them back.





SCAPEGOAT

CHAPTER 12

Sometimes you may experience times in life where you feel that you are up against everything. During these times is where I began to grow a fond interest in sports, poetry and helping others. In elementary school, I was always getting suspended or had in school suspension from distasteful behavior. I loved it because I could do stuff that challenged me and held my attention for what they thought was punishment. The in-school suspension teacher provided me the well-needed one-on-one attention that I so desperately yearned for and I was able to just put certain things into perspective that I didn't quite understand at the time. It was hard being at home all day with a house full of kids and then coming to school to a classroom full of them. Although my behavior was not the best, I always excelled academically scoring at extremely high levels on the Iowa Test of Basic Skills (ITBS) to pass on to the next grade. Sometimes you have to play the dummy to pass on to the next grade. Sometimes you have to excel academically scoring at extremely high levels on the Iowa Test of Basic Skills (ITBS) to pass on to the next grade. Even though I hated to move from the city to the suburbs, it was definitely necessary. When my parents moved us out to the suburbs on the south side of Chicago, it was like a culture shock. Our first day in Park Forest was spent at the violence that was happening in the city and we came across some wonderful events during what we did best and we came across some wonderful schools that summer. Now when school started, that was another story. We were new but because our parents were older and not in the best of health, staying